

Repair Report

ENTERED BY _____

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PERIODICAL PREVENTATIVE MAINTENANCE

MONTHLY:

- J-F-M-A-M-J-J-A-S-O-N-D >Inspect all structural nuts and bolts, and ensure they are tight.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect and tighten all terminals in the electrical boxes, troughs, and consuls including conduit connections.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect all platen motors for oil leaks, and tightness.
- J-F-M-A-M-J-J-A-S-O-N-D >Clean and inspect the platen gear racks as per MAAC manual, and apply a fresh, light coat of Multi Lithium Grease.
- J-F-M-A-M-J-J-A-S-O-N-D >Clean and inspect the oil level, in oil bowl, and inspect for air leaks.
- J-F-M-A-M-J-J-A-S-O-N-D >Lubricate the lower and upper platen gear boxes using a Multi Lithium Grease. Do not over grease. Clean excess grease.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect the condition of all plumbing, air lines for leaks, and the clamp frame. Repair or replace as necessary, and record.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect the condition of all chains and sprockets on the platen drives for wear. Adjust or replace as necessary and record.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect the vacuum pump exhaust, and air inlet filters, and clean. Replace if necessary, and record.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect the general condition of the machine.
- J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine, and the surrounding work area.
- J-F-M-A-M-J-J-A-S-O-N-D >Ensure all safety devices work, and are in good condition.

ANNUALLY:

- ☐ Change the vacuum pump oil and filter as per MAAC manual. Identify the machine for the next annual oil change.
- ☐ Inspect the platen motor brake assembly, top and bottom. Clean and adjust. If repairs are done, record.

☐ Initial: _____ Date: ____/____/____ Identify the machine for the next annual maintenance.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12/01/12	Date: 12/02/22	Date: 12/03/21	Date: 12/04/26	Date: 12/05/25	Date: 12/06/28	Date: 12/07/25	Date: 12/08/22	Date: 12/09/25	Date: 12/10/24	Date: 12/11/28	Date: 12/12/20
Initial: Wh.	Initial: Wh.	Initial: Wh.	Initial: B	Initial: B	Initial: Wh.	Initial: Wh.	Initial: Wh.	Initial: Wh.	Initial: Wh.	Initial: Wh.	Initial: B

COMMENTS:

" OPEN DRIVE MOTOR COUPLING IS MISALIGNED
 WITH DRIVE SHAFT. PARTS ON ORDER

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PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: MAAC THERMOFORM

MODEL #: Comet Shuttle C84S

SERIAL #: 03888

DATE RECEIVED: 2007/02/08

P/O #: 0002302

DATE OPERATIONAL: 2007/04/10

COMMENTS:

WEEKLY:

Inspect the condition of all oven elements, and connections. Clean any foreign matter. Tighten if necessary.

Supply air line lubricators with Non-Flashing (@ 232 deg. C) hi-temp oil.

Ensure all gear racks are lubricated.

Drain the air line moisture trap bowl.

Clean all electrical enclosure filters. Replace as necessary.

Visually inspect the vacuum pump oil for particle contamination, and oil discoloration.

Change the vacuum pump oil if necessary, and identify the machine with the date changed, and record.

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See back side of this sheet for monthly maintenance.